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	Application No.	Applicant(s)	
Notice of Allowability	10/666,931	KRAMER ET AL.	
	Examiner	Art Unit	
	John Sipos	3721	
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	olication. If not include will be mailed in due	ed course. <b>THIS</b>
1. This communication is responsive to 3/29/05.			
2. X The allowed claim(s) is/are 1,3,4,37-42,44-47 and 49-51.			
3. The drawings filed on are accepted by the Examiner	•		
<ul> <li>4. ☐ Acknowledgment is made of a claim for foreign priority una) ☐ All b) ☐ Some* c) ☐ None of the: <ol> <li>1. ☐ Certified copies of the priority documents have</li> <li>2. ☐ Certified copies of the priority documents have</li> <li>3. ☐ Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)).</li> </ol> </li> <li>* Certified copies not received:</li> </ul> Applicant has THREE MONTHS FROM THE "MAILING DATE" of the priority unapplicant has THREE MONTHS FROM THE "MAILING DATE" of the priority unapplicant has THREE MONTHS FROM THE "MAILING DATE" of the priority unapplicant has the priority documents have the priority documents have unapplicant has the prio	been received.  been received in Application No cuments have been received in this	national stage applica	
noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  5.  A SUBSTITUTE OATH OR DECLARATION must be submit	ENT of this application. itted. Note the attached EXAMINER	S AMENDMENT or N	
INFORMAL PATENT APPLICATION (PTO-152) which give		tion is delicient.	
<ol> <li>CORRECTED DRAWINGS (as "replacement sheets") mus</li> <li>(a) ☐ including changes required by the Notice of Draftspers</li> </ol>		948) attached	
1)  hereto or 2)  to Paper No./Mail Date			
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date 10/1/04.	s Amendment / Comment or in the C	ffice action of	
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in t			back) of
7. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT	SIT OF BIOLOGICAL MATERIAL IN FOR THE DEPOSIT OF BIOLOGICA	nust be submitted. N AL MATERIAL.	Note the
Attachment(s)  1. Notice of References Cited (PTO-892)	5. Notice of Informal P	• • • • • • • • • • • • • • • • • • • •	O-152)
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ⊠ Interview Summary Paper No./Mail Dat	e	
Information Disclosure Statements (PTO-1449 or PTO/SB/0     Paper No./Mail Date	<u>_</u>		
<ol> <li>Examiner's Comment Regarding Requirement for Deposit of Biological Material</li> </ol>	<ol> <li>Examiner's Stateme</li> <li>Other</li> </ol>	m or Reasons for Allo	owance
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Application/Control Number: 10/666,931

Art Unit: 3721

## **EXAMINER=S AMENDMENT**

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The abstract of the disclosure has been replaced with the following:

## --ABSTRACT

A beverage bottling plant for filling bottles with a liquid beverage comprising of a filling machine, a bottle closing station and a labeling station configured and disposed to label filled bottles. The labeling station comprises a label storage magazine configured to hold a plurality of single-sheet labels in a stacked condition, pie-shaped grippers, that extract labels from the storage magazine and directly apply them on the bottles. The grippers are heated prior to applying the labels to the bottles to assist in securing the labels and then the grippers are cooled.-

Authorization for this examiner's amendment was given in a telephone interview with Mr. N. H. Ljungman on June 13, 2005.

In claim 1, in the last line, "." has been replaced with --;--;

after the last line, the following has been inserted:

- --further comprising all of (A), (B), (C), (D), (E), (F) and (G) wherein
- (A), (B), (C), (D), (E), (F), and G) comprise:
  - (A) said heating apparatus to heat a label comprises one of (I),

Page 3

Application/Control Number: 10/666,931

Art Unit: 3721

- (II), (III), (IV), and (V), wherein (I), (II), (IV), and (V) comprise:
  - (I) at least one of: a heat radiator, a heating wire, and a heated-air blower,
  - (II) at least one of: an arrangement configured to produce a light beam, an arrangement configured to produce an infrared beam, and an arrangement configured to produce an ultraviolet beam,
    - (III) an arrangement to produce microwaves,
    - (IV) an arrangement to produce a laser beam, and
    - (V) an arrangement to produce ultrasound waves;
  - (B) said label grippers comprise mechanically actuatable label grippers;
  - (C) control apparatus for controlling operation of said labeling station;
- (D) each of said label grippers is configured and disposed to produce a vacuum to permit removal of a label from said label storage magazine and gripping of the label;
  - (E) said label extracting and applying apparatus comprises:

a first structure;

a second structure,

said label grippers are mounted on said first structure,

said second structure is configured to receive extracted labels from said label grippers on said first structure to permit the labels to be secured to bottles;

said first structure has a central longitudinal axis;

said first structure is configured to rotate about said central longitudinal axis in a substantially circular path;

said second structure has a central longitudinal axis;

Application/Control Number: 10/666,931

Art Unit: 3721

said second structure is configured to rotate about said central longitudinal axis of said second structure in a substantially circular path; and

said heating apparatus is disposed adjacent at least one of: said substantially circular path of said first structure, and said substantially circular path of said second structure, to permit heating of a label having a composition on a backside thereof;

(F) an arrangement within said grippers configured and disposed to heat said label grippers; and

an arrangement within said grippers configured and disposed to cool said label grippers; and

(G) said curved circular outer surface of each of said pie-piece-shaped label grippers being about one quarter of a circle --

In claim 4, in the last line, "." has been replaced with --;--; after the last line the following has been inserted:

--said heating arrangement comprises

a heating apparatus configured and disposed to directly heat a label;

an arrangement within said grippers configured and disposed to heat said at least one label;

an arrangement within said grippers configured and disposed to cool said at least one label gripper.—

In claim 44, in the last line, "." has been replaced with --;--; after the last line the following has been inserted:

--said heating arrangement comprises:

Application/Control Number: 10/666,931

Art Unit: 3721

a heating apparatus configured and disposed to directly heat a label;

an arrangement within said grippers configured and disposed to heat said at least one label gripper to thus heat a label and the heat-activatable adhesive thereon; and

an arrangement within said grippers configured and disposed to cool said at least one label gripper;

said step of heating a label with said heating arrangement comprises the steps of:
heating said at least one label gripper to thus heat a label and the heat-activatable
adhesive thereon;

directly heating the heat-activatable adhesive with said heating apparatus to further heat the heat-activatable adhesive; and

cooling with said cooling arrangement said at least one label gripper upon said at least one label gripper being heated and after release of a label being gripped by said at least one label gripper.--.

In claim 49, line 2, "(48)" has been replaced with --(44)--.

Claims 2,43,48 and 52 have been cancelled.

The drawings objections under 37 CFR 1.83(a) made in the last Office action are maintained. The drawings must show every feature of the invention specified in the claims.

The following features are not shown in the drawings:

- (i) The various heating mechanisms of subparagraph (A) of claim 2 and claims 3 and 6.
- (ii) The cooling mechanism of the last paragraph of claim 2 and claim 20.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue

Page 6

Application/Control Number: 10/666,931

Art Unit: 3721

fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for

Allowance."

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

Any inquiry concerning this communication should be directed to **Examiner** John Sipos at telephone number 571-272-4468. The examiner can normally be reached from 6:30 AM to 4:00 PM Monday through Thursday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mr. Rinaldi Rada, can be reached at 571-272-4467.

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Primary Examiner

Art Unit 3721